Technical data sheet
Ultrasonic fork sensor
Part no.: 50142874
IGSU14E/LWT.3SD-M12

Figure can vary

Contents

Technical data

Leuze

Basic data

Series	14
Principle of physics	Ultrasonics
Application	Splice inspections
Medium	Transparent and not transparent

Special version

Special version	easyTeach function
	Integrated paper tear monitoring
	Manual fine tuning of the switching threshold
	Teach input
	Warning output

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance data

Supply voltage U_B	18 ... 30 V, DC
Residual ripple	0 ... 10 %, From U_B
Open-circuit current	0 ... 60 mA, Typical value

Inputs

Number of teach inputs	1 Piece(s)

Teach inputs

Type	Teach input
Voltage type	DC
Switching voltage	high: ≥9V
	Low: ≤2V
Input resistance	15,000 Ω

Teach input 1

Active switching state	High

Outputs

Number of digital switching outputs	2 Piece(s)

Switching outputs

Type	Digital switching output
Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U_B-2V)
	Low: ≤2V
Load capacity	0.01 µF

Switching output 1

Switching element	Transistor, Push-pull
Switching principle	IO-Link / light switching PNP (switching on the splice), dark switching NPN (switching on the web)

Switching output 2

Switching element	Transistor, Push-pull
Switching principle	active low (normal operation high, event case low)

Timing

Switching frequency	2,000 Hz
Response time	0.2 ms
Readiness delay	300 ms
Web speed during teach-in	50 m/min

Interface

Type	IO-Link

IO-Link

COM mode	COM3
Profile	Smart sensor profile
Frame type	2.5
Specification	V1.1
Device ID	2512
SIO-mode support	Yes
Min. cycle time	COM3 = 0.5 ms

Connection

Number of connections	1 Piece(s)

Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Plug outlet	Horizontal (parallel to belt movement)

Mechanical data

Design	Fork
Mouth width	4 mm
Mouth depth	80 mm
Dimension (W x H x L)	22 mm x 46.9 mm x 96 mm
Housing material	Metal, Diecast zinc, galvanic nickel coating
Net weight	270 g
Housing color	Silver
Type of fastening	Mounting thread
	Through-hole mounting

Operation and display

Type of display	LED
Number of LEDs	3 Piece(s)
Operational controls	Control buttons
Function of the operational control	Dynamic teach on web and splice

Environmental data

Ambient temperature, operation	0 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

Technical data

Certifications

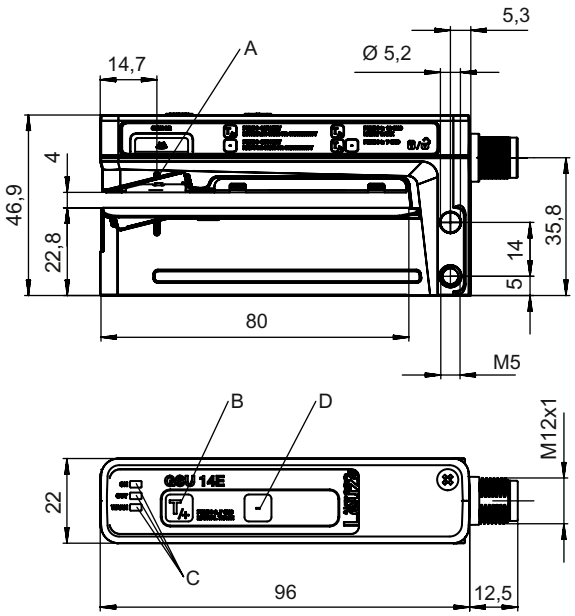
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Standards applied	EN 60947-5-2:2007+A1:2012
US patents	US 6,314,054 B

Classification

Customs tariff number	85365019
eCl@ss 8.0	27272801
eCl@ss 9.0	27272801
eCl@ss 10.0	27272801
eCl@ss 11.0	27272801
ETIM 5.0	EC001849
ETIM 6.0	EC001849

Dimensioned drawings

All dimensions in millimeters



A Sensor marking
B Control button
C LED indicator
D Control button

Electrical connection

Connection 1

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	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
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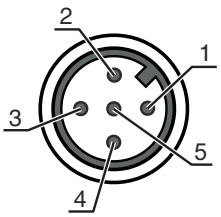
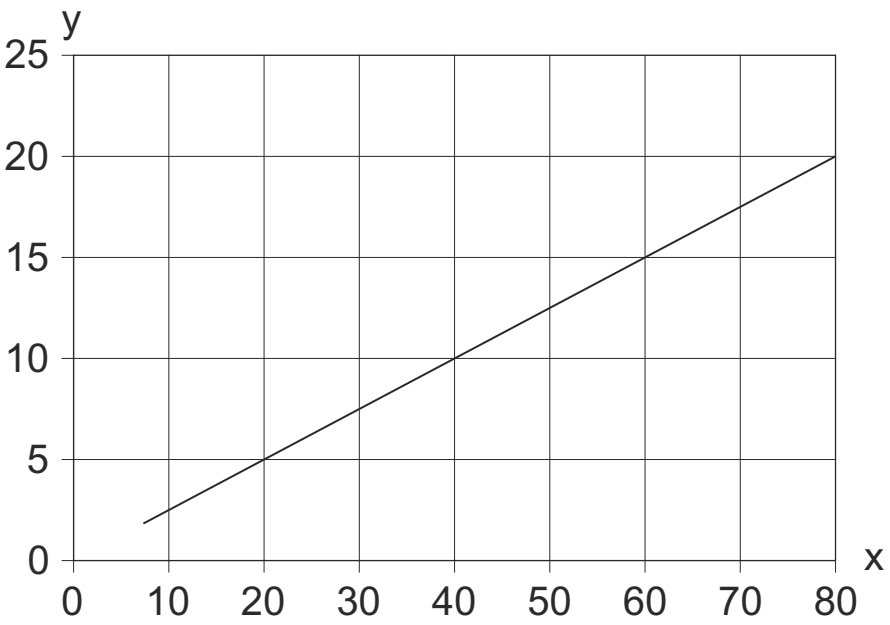
Electrical connection

Pin	Pin assignment
1	V+
2	OUT WARN
3	GND
4	IO-Link / OUT 1
5	Teach-in



Diagrams

Splice width in dependence of web speed



x Conveyor speed [m/min]
y Splice width [mm]

Operation and display

LED		Display	Meaning
1	**ON**	Green, continuous light	Operational readiness
2	**OUT**	Yellow, continuous light	Switching signal for splice detection
3	**WARN**	Red, continuous light	Teach error / paper tear

Part number code

Part designation: **AAA14E/BCD.EEE-FFF**

AAA14E	**Operating principle / construction** GSU14E: Ultrasonic fork sensor IGSU14E: Ultrasonic fork sensor with integrated easyTeach function GSX14E: Fork sensor, ultrasonic/optical combination
B	**Switching output / function OUT 1/IN: Pin 4** 6: push-pull switching output, PNP light switching (switching in the gap), NPN dark switching (switching on the label) G: push-pull switching output, PNP dark switching (switching on the label), NPN light switching (switching in the gap) 1: IO-Link / NPN light switching (switching in the gap), PNP dark switching (switching on the label) L: IO-Link / PNP light switching (switching in the gap), NPN dark switching (switching on the label)
C	**Switching output / function OUT 2/IN: pin 2** 6: push-pull switching output, PNP light switching (switching in the gap), NPN dark switching (switching on the label) G: push-pull switching output, PNP dark switching (switching on the label), NPN light switching (switching in the gap) W: warning output

Part number code

D	**Switching output / function OUT 3/IN: Pin 5** T: teach-in
EEE	**Equipment** 3: teach-in via button SD: Splice inspection
FFF	**Electrical connection** M12: M12 connector, 5-pin (horizontal plug outlet) M12V: M12 connector, 5-pin (vertical plug outlet)

Note

- A list with all available device types can be found on the Leuze website at

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

Further information

- The push-pull switching outputs must not be connected in parallel.
- The label material used determines the achievable precision and the reliability of gap detection between labels.
- To achieve high repeatability, the label tape must be slightly under tension on the lower fork.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Accessories

General

	Part no.	Designation	Article	Description
	50144290	FS 14EM.5	Carriage	Dimensions: 21 mm x 19.8 mm x 82.3 mm Housing material: Stainless steel, V2A
	50144288	FS 14EML.5	Carriage	Dimensions: 21 mm x 21 mm x 170 mm Housing material: Stainless steel, V2A
	50144289	FS 14EML1.5	Carriage	Dimensions: 21 mm x 21 mm x 120 mm Housing material: Stainless steel, V2A

Note

A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.